SAFETY DATA SHEET



Crestamould 15PA (B)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Crestamould 15PA (B)

Product code : G5072400

Product description : Not available.

Product type : Liquid.

Other means of : Not available.

identification

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Gelcoat

Uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

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Dubai

United Arab Emirates. Tel: +971 481 50222

e-mail address of person : SDS

: SDS@scottbader.com

responsible for this SDS

1.4 Emergency telephone number

National advisory body/Poison Centre

Supplier

Telephone number : +44 1865 407333 (NCEC) 24h

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Repr. 2, H361d

STOT SE 3, H335

STOT RE 1, H372 (hearing organs)

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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Hazard pictograms







Signal word

: Danger

Hazard statements

H226 - Flammable liquid and vapour.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation.

H361d - Suspected of damaging the unborn child.

H372 - Causes damage to organs through prolonged or repeated exposure.

(hearing organs)

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Wear protective gloves: > 8 hours (breakthrough time): polyvinyl alcohol (PVA) Viton® fluor rubber. Wear protective clothing: Recommended: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.. Wear eye or face protection: Recommended: chemical splash goggles and/or face shield.. Wear hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients

: styrene

bis-[4-(2,3-epoxipropoxi)phenyl]propane

cobalt bis(2-ethylhexanoate)

Supplemental label

elements

Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant

: Not applicable.

fastenings

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

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Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
styrene	REACH #: 01-2119457861-32 EC: 202-851-5 CAS: 100-42-5 Index: 601-026-00-0	≥30 - ≤40	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Repr. 2, H361d STOT SE 3, H335 STOT RE 1, H372 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (gases)] = 2770 ppm	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	<1	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/	[1] [2]
bis-[4-(2,3-epoxipropoxi) phenyl]propane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≤0.3	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5%	[1]
cobalt bis(2-ethylhexanoate)	REACH #: 01-2119524678-29 EC: 205-250-6 CAS: 136-52-7	<0.3	Eye Irrit. 2, H319 Skin Sens. 1A, H317 Repr. 1B, H360F Aquatic Acute 1, H400 Aquatic Chronic 3, H412	M [Acute] = 1	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤0.3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 11 mg/ I	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≤0.1	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
1,4-dihydroxybenzene	REACH #: 01-2119524016-51 EC: 204-617-8 CAS: 123-31-9 Index: 604-005-00-4	<0.1	Acute Tox. 4, H302 Eye Dam. 1, H318 Skin Sens. 1B, H317 Muta. 2, H341 Carc. 2, H351 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 375 mg/kg M [Acute] = 10 M [Chronic] = 1	[1]
(2-methoxymethylethoxy) propanol	REACH #: 01-2119450011-60	≤0.1	Not classified.	-	[2]

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SECTION 3: Composition/information on ingredients

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	EC: 252-104-2 CAS: 34590-94-8				
1,2,4-trimethylbenzene	EC: 202-436-9 CAS: 95-63-6 Index: 601-043-00-3	≤0.1	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	ATE [Inhalation (vapours)] = 18 mg/ I	[1] [2]
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed Over-exposure signs/symptoms

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SECTION 4: First aid measures

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials: carbon dioxide

carbon monoxide metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

SECTION 8: Exposure controls/personal protection

The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers] Absorbed through skin. Notes: list of indicative occupational exposure limit values TWA: 50 ppm 8 hours. TWA: 221 mg/m³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 442 mg/m³ 15 minutes.
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin. Notes: list of indicative occupational exposure limit values TWA: 100 ppm 8 hours. TWA: 442 mg/m³ 8 hours. STEL: 200 ppm 15 minutes. STEL: 884 mg/m³ 15 minutes.
1-methoxy-2-propanol	EU OEL (Europe, 1/2022). Absorbed through skin. Notes: list of indicative occupational exposure limit values TWA: 100 ppm 8 hours. TWA: 375 mg/m³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 568 mg/m³ 15 minutes.
(2-methoxymethylethoxy)propanol	EU OEL (Europe, 1/2022). [(2-Methoxymethylethoxy)-propanol] Absorbed through skin. Notes: list of indicative occupational exposure limit values TWA: 50 ppm 8 hours. TWA: 308 mg/m³ 8 hours.
1,2,4-trimethylbenzene	EU OEL (Europe, 1/2022). Notes: list of indicative occupational exposure limit values TWA: 20 ppm 8 hours. TWA: 100 mg/m³ 8 hours.

Biological exposure indices

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SECTION 8: Exposure controls/personal protection

No exposure indices known.

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
styrene	DNEL	Short term Inhalation	289 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	306 mg/m ³	Workers	Local
	DNEL	Long term Dermal	406 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	85 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	174.25 mg/ m³	General population [Consumers]	Systemic
	DNEL	Short term Inhalation	182.75 mg/ m³	General population [Consumers]	Local
	DNEL	Long term Dermal	343 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	10.2 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Oral	2.1 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Oral	7.7 μg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	1 mg/m³	General population	Local
	DNEL	Long term Inhalation	1 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	10 mg/m³	General population	Local
	DNEL	Short term Inhalation	10 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	85 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	100 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	100 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	100 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	343 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	406 mg/kg bw/day	Workers	Systemic
xylene	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
	DNEL	Long term	221 mg/m³	Workers	Systemic

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SECTION 8: Exposure controls/personal protection

	<u> </u>	<u> </u>	-			
			Inhalation			
		DNEL	Short term	260 mg/m ³	General	Systemic
			Inhalation		population	
					[Human via the	
					environment]	
		DNEL	Long term Dermal	125 mg/kg	General	Systemic
			· ·	bw/day	population	•
				,	 [Human via the	
					environment]	
		DNEL	Long term Oral	12.5 mg/	General	Systemic
				kg bw/day	population	-,
					[Human via the	
					environment]	
		DNEL	Long term	221 mg/m ³	Workers	Local
		5.122	Inhalation	· · · · · · · · · · · · · · · · · ·	TT GIRGIG	20001
		DNEL	Long term Oral	12.5 mg/	General	Systemic
		DIVLL	Long tomi Ordi	kg bw/day	population	Cystonio
		DNEL	Long term	65.3 mg/m ³		Local
		DINLL	Inhalation	03.3 mg/m	population	Local
		DNEL	Long term	65.3 mg/m ³		Systemis
		DINEL	Inhalation	oo.o mg/m	population	Systemic
		DNEL		125 ma/ka	General	Systemic
		DINCL	Long term Dermal	125 mg/kg bw/day		Systemic
		DNEL	Long torm Dormal	•	population Workers	Systemis
		DNEL	Long term Dermal	212 mg/kg	vvorkers	Systemic
		DAIEI		bw/day	\A/ I	
		DNEL	Long term	221 mg/m ³	Workers	Local
		DAIEI	Inhalation	004 / 3	\A/ I	.
		DNEL	Long term	221 mg/m ³	Workers	Systemic
			Inhalation			
		DNEL	Short term	260 mg/m ³	General	Local
			Inhalation		population	
		DNEL	Short term	260 mg/m ³	General	Systemic
			Inhalation		population	
		DNEL	Short term	442 mg/m³	Workers	Local
			Inhalation			
		DNEL	Short term	442 mg/m³	Workers	Systemic
			Inhalation			
ŀ	ois-[4-(2,3-epoxipropoxi)phenyl]	DNEL	Long term Dermal	89.3 µg/kg	General	Systemic
1	oropane			bw/day	population	
		DNEL	Long term Oral	0.5 mg/kg	General	Systemic
				bw/day	population	
		DNEL	Long term Dermal	0.75 mg/	Workers	Systemic
				kg bw/day		
		DNEL	Long term	0.87 mg/m ³	General	Systemic
			Inhalation		population	
		DNEL	Long term	4.93 mg/m ³	Workers	Systemic
			Inhalation	-		
- 0	cobalt bis(2-ethylhexanoate)	DNEL	Long term	37 μg/m³	General	Local
	, ,		Inhalation		population	
		DNEL	Long term Oral	175 µg/kg	General	Systemic
				bw/day	population	
		DNEL	Long term	235.1 µg/	Workers	Local
			Inhalation	m³		
6	ethylbenzene	DNEL	Long term Oral	1.6 mg/kg	General	Systemic
`	,		5131	bw/day	population	,
		DNEL	Long term	15 mg/m ³	General	Systemic
			Inhalation		population	,
		DNEL	Long term	77 mg/m³	Workers	Systemic
		J. 1LL	Inhalation	. ,g,		5,5001110
		DNEL	Long term Dermal	180 mg/kg	Workers	Systemic
		J. 1LL	Long tomi Domai	bw/day	., 011010	2,0001110
		DNEL	Short term	293 mg/m ³	Workers	Local
		J. 1LL	Inhalation	_00 mg/m	., 011010	
	· · · · · · · · · · · · · · · · · · ·					

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	DMEL	Long term	442 mg/m³	Workers	Local
	DMEL	Inhalation Short term Inhalation	884 mg/m³	Workers	Systemic
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	43.9 mg/m ³		Systemic
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	553.5 mg/ m³	Workers	Local
	DNEL	Short term Inhalation	553.5 mg/ m³	Workers	Systemic
1,4-dihydroxybenzene	DNEL	Long term Dermal	64 mg/kg bw/day	General population [Human via the environment]	Systemic
	DNEL	Long term Inhalation	1.74 mg/m³		Systemic
	DNEL	Long term Inhalation	0.5 mg/m³	environment] General population	Local
	DNEL	Long term Oral	0.6 mg/kg bw/day	[Human via the environment] General population	Systemic
	DNEL	Long term Inhalation	1.05 mg/m ³		Systemic
	DNEL	Long term Dermal	1.66 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	2.1 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	3.33 mg/ kg bw/day	Workers	Systemic
(2-methoxymethylethoxy)prop		Long term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	37.2 mg/m³	population	Systemic
	DNEL	Long term Dermal	121 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	283 mg/kg bw/day	Workers	Systemic
4.0.4 bring about a surrous	DNEL	Long term Inhalation	308 mg/m ³	Workers	Systemic
1,2,4-trimethylbenzene	DNEL	Long term Oral	15 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	29.4 mg/m ³ 29.4 mg/m ³	population	Local
	DNEL	Long term Inhalation Short term	29.4 mg/m ³	population	Local Systemic
	DNEL	Inhalation Long term	29.4 mg/m ³	population	Systemic
	DNEL	Inhalation Short term	100 mg/m ³	population Workers	Local
		Inhalation			
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DNEL	Inhalation Short term	100 mg/m³	Workers	Systemic
	Inhalation			
DNEL	Long term	100 mg/m ³	Workers	Systemic
	Inhalation			
DNEL	Long term Dermal	9512 mg/	General	Systemic
		kg bw/day	population	
DNEL	Long term Dermal	16171 mg/	Workers	Systemic
		kg bw/day		

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
styrene	Fresh water	0.028 mg/l	-
	Marine water	0.0028 mg/l	-
	Fresh water sediment	0.614 mg/kg dwt	-
	Marine water sediment	0.0614 mg/kg dwt	-
	Soil	0.2 mg/kg dwt	-
	Sewage Treatment	5 mg/l	-
	Plant		
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Fresh water sediment	12.46 mg/kg	-
	Marine water sediment	12.46 mg/kg	-
	Soil	2.31 mg/kg	-
	Sewage Treatment	6.58 mg/l	-
	Plant		
1,4-dihydroxybenzene	Fresh water	0.114 µg/l	-
	Marine water	0.0114 µg/l	-
	Fresh water sediment	0.00098 mg/kg	-
	Marine water sediment	0.000097 mg/kg	-
	Soil	0.000129 mg/kg	-
	Sewage Treatment	0.71 mg/l	-
	Plant		

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: chemical splash goggles and/or face shield.

Skin protection

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SECTION 8: Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): polyvinyl alcohol (PVA) Viton® fluor rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods. Recommended: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapour filter (Type A)

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Not available.

Odour : Solvent

Odour threshold : Not available.

Melting point/freezing point : Not available.

Initial boiling point and : Not available.

boiling range

: Not available.

Flammability : Not available.

Lower and upper explosion : Not available.

limit

Flash point

: Closed cup: 32°C (89.6°F)

Decomposition temperature : Not available.pH : Not applicable.

Viscosity : Kinematic (40°C): >40 mm²/s

Solubility in water : Not available.

Partition coefficient: n-octanol/ : Not applicable.

water

Vapour pressure : Not available.

Relative density : 1.1 to 1.2

Vapour density : Not available.

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SECTION 9: Physical and chemical properties

Explosive properties : Not available.

Oxidising properties : Not available.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials:

oxidising materials

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
styrene	LC50 Inhalation Gas.	Rat	2770 ppm	4 hours
	LC50 Inhalation Vapour	Rat	11800 mg/m ³	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	2650 mg/kg	-
xylene	LD50 Oral	Rat	4300 mg/kg	-
bis-[4-(2,3-epoxipropoxi)	LD50 Dermal	Rabbit	20 g/kg	-
phenyl]propane				
cobalt bis(2-ethylhexanoate)	LD50 Dermal	Rabbit	>5 g/kg	-
,	LD50 Oral	Rat	>2000 mg/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
•	LD50 Oral	Rat	3500 mg/kg	-
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
,	LD50 Oral	Rat	6600 mg/kg	-
1,4-dihydroxybenzene	LD50 Oral	Rat	375 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapour	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-

Conclusion/Summary: Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
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SECTION 11: Toxicological information

Crestamould 15PA (B)	N/A	N/A	8589.2	36.6	N/A
styrene	2650	N/A	2770	11.8	N/A
xylene	4300	1100	N/A	11	N/A
bis-[4-(2,3-epoxipropoxi)phenyl]propane	N/A	20000	N/A	N/A	N/A
ethylbenzene	3500	N/A	N/A	11	N/A
1-methoxy-2-propanol	6600	13000	N/A	N/A	N/A
1,4-dihydroxybenzene	375	N/A	N/A	N/A	N/A
1,2,4-trimethylbenzene	5000	N/A	N/A	18	N/A
	1	1	1	1	1

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
styrene	Eyes - Mild irritant	Human	-	50 ppm	-
-	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				mg	
	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
xylene	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5	-
				mg	
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
bis-[4-(2,3-epoxipropoxi)	Eyes - Severe irritant	Rabbit	-	24 hours 2	-
phenyl]propane				mg	
	Skin - Mild irritant	Rabbit	-	500 mg	-
1-methoxy-2-propanol	Skin - Mild irritant	Rabbit	-	500 mg	-

Conclusion/Summary: Not available.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
1,4-dihydroxybenzene	skin	Guinea pig	Not sensitizing
	skin	Mouse	Sensitising

Conclusion/Summary: Not available.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
1,4-dihydroxybenzene	-	Experiment: In vivo Subject: Mammalian-Animal Experiment: In vivo Subject: Bacteria	Positive Negative

Conclusion/Summary: Not available.

Carcinogenicity

Conclusion/Summary: Not available.

Reproductive toxicity

Conclusion/Summary: Not available.

Teratogenicity

Conclusion/Summary: Not available.

Specific target organ toxicity (single exposure)

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SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
styrene 1-methoxy-2-propanol 1,2,4-trimethylbenzene	Category 3 Category 3 Category 3	-	Respiratory tract irritation Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
styrene	Category 1	-	hearing organs
ethylbenzene	Category 2		hearing organs

Aspiration hazard

Product/ingredient name	Result	
styrene	ASPIRATION HAZARD - Category 1	
ethylbenzene	ASPIRATION HAZARD - Category 1	
1,2,4-trimethylbenzene	ASPIRATION HAZARD - Category 1	

Information on likely routes : Not available.

of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

: Harmful if inhaled. May cause respiratory irritation. Inhalation

: Causes skin irritation. May cause an allergic skin reaction. Skin contact

: No known significant effects or critical hazards. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact : Adverse symptoms may include the following:

> irritation redness

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

> reduced foetal weight increase in foetal deaths skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

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SECTION 11: Toxicological information

Long term exposure

Potential immediate

ate

effects

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
styrene	Chronic NOAEL Dermal Chronic NOAEL Inhalation	Rat Rat	615 mg/kg 20 ppm	- 8 hours
1,4-dihydroxybenzene	Gas. Sub-chronic NOAEL Dermal Sub-chronic NOAEL Oral	Rat Rat	>73.9 mg/kg 20 mg/kg	90 days 90 days

Conclusion/Summary

: Not available.

: Not available.

General

: Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very

low levels.

Carcinogenicity Mutagenicity No known significant effects or critical hazards.No known significant effects or critical hazards.

Reproductive toxicity: Suspected of damaging the unborn child.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
styrene	Acute EC50 4.9 mg/l	Algae	72 hours
	Acute EC50 78000 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 4700 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 52 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 4020 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 1.01 mg/l	Daphnia	21 days
xylene	Acute LC50 8500 μg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
ethylbenzene	Acute EC50 4.6 mg/l	Algae	72 hours
	Acute EC50 2.96 to 4.4 mg/l	Daphnia	48 hours
	Acute LC50 4.2 mg/l	Fish	96 hours
1,4-dihydroxybenzene	Acute EC50 0.134 mg/l	Daphnia	48 hours
	Acute LC50 0.06 mg/l Fresh water	Fish - Pimephales promelas - Larvae	96 hours
	Chronic EC50 0.33 mg/l	Aquatic plants	72 hours
	Chronic NOEC 0.019 mg/l	Aquatic plants	72 hours
	Chronic NOEC 0.0057 mg/l	Daphnia	21 days
1,2,4-trimethylbenzene	Acute LC50 4910 μg/l Marine water	Crustaceans - Elasmopus pectenicrus - Adult	48 hours
	Acute LC50 7720 μg/l Fresh water	Fish - Pimephales promelas	96 hours

Conclusion/Summary: Not available.

12.2 Persistence and degradability

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SECTION 12: Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
1,4-dihydroxybenzene	-	70 % - Readily - 14 days	-	-

Conclusion/Summary: Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
styrene	-	-	Readily
xylene	-	-	Readily
cobalt bis(2-ethylhexanoate)	-	-	Not readily
ethylbenzene	-	-	Readily
1,4-dihydroxybenzene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
styrene	0.35	13.49	low
xylene	3.12	8.1 to 25.9	low
cobalt bis(2-ethylhexanoate)	-	15600	high
ethylbenzene	3.6	-	low
1-methoxy-2-propanol	<1	-	low
1,4-dihydroxybenzene	0.59	3.162	low
(2-methoxymethylethoxy) propanol	0.004	-	low
1,2,4-trimethylbenzene	3.63	243	low

Legal entity

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Packaging

: The classification of the product may meet the criteria for a hazardous waste.

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SECTION 13: Disposal considerations

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1866	UN1866	UN1866	UN1866
14.2 UN proper shipping name	RESIN SOLUTION	RESIN SOLUTION	RESIN SOLUTION	Resin solution
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.

Additional information

ADR/RID

: Hazard identification number 30

Limited quantity 5 L Special provisions 640E Tunnel code (D/E)

ADN

: The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

Special provisions 640E

IMDG

: Emergency schedules F-E, S-E

Special provisions 223, 955

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Quantity limitation Passenger and Cargo Aircraft: 60 L. Packaging instructions: 355. Cargo Aircraft Only: 220 L. Packaging instructions: 366. Limited Quantities -

Passenger Aircraft: 10 L. Packaging instructions: Y344.

Special provisions A3

14.6 Special precautions for : user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

: Not available.

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety assessment

: This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 2, H361d	Calculation method
STOT SE 3, H335	Calculation method
STOT RE 1, H372 (hearing organs)	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
I	

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SECTION 16: Other information

H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H360F	May damage fertility.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 2	CARCINOGENICITY - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Muta. 2	GERM CELL MUTAGENICITY - Category 2
Repr. 1B	REPRODUCTIVE TOXICITY - Category 1B
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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