



TECHNICAL DATA SHEET

RELEASE AGENT FOR COMPOSITE

Product	MARFAN TR
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COMPOSITION

Blend of natural and synthetic waxes

APPLICATION

High temperature liquid mold release wax suitable on all FRP tooling, metal and other hard surface molds. Suggested use: Polyester, epoxy and Urethane resins open mold hand or spray lay up; Resin transfer/injection (RTM/RIM) ; Vacuum bag and compression molding.

USAGE

Apply by wipe or spray method. For wiping, use a soft cotton cloth and apply uniform coat, allow the wax to dry approx. 3-5 min depending on applied amount and temperature; than polish with a dry cotton cloth. Same application by brush

By spraying: produce a fine uniform wet film, wipe with soft cotton cloth when dry

Polish can be omitted if high gloss is not required (polymer concrete, non gel coat parts)

Chemical Characteristics (Typical Values):

Appearance	White liquid
Density at 20°C	0,7 – 0,8
Flash Point	26° C

Shelflife: 24 months in original and sealed packaging stored at temperatures between 5°C and 30°C

Packaging: 3,8 kg - 18 kg – 145 kg

REV 1 10/2020

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