

General Purpose

M211 E-glass Powder Chopped Strand Mat is made of randomly distributed chopped E-glass (or ECR-glass) strands held together by an powder binder (Sanyo).

M211 is compatible with unsaturated polyester, vinyl ester, epoxy and phenolic resins.

M211 is designed for use in hand lay-up, filament winding, compression molding and continuous laminating processes. Its end-use applications include boats, bath equipment, automotive parts, chemical corrosion resistant pipes, tanks, cooling towers and building components.



PRODUCT REFERENCE

Example: EMC450P-1250-M211

M211: Dongyu fiberglass code for this chopped strand mat

EMC: E-glass Chopped Strand Mat

450 Surface weight (g/m2)

P: Powder binder 1250 Roll width (mm)

PRODUCT FEATURES

- o High tensile strength, allowing for use in hand lay-up process to produce large-area parts.
- Good wet-through and fast wet-out in resins, rapid air lease
- High mechanical strength of parts
- o Superior acid corrosion resistance

PRODUCT TECHNICAL CHARACTERISTICS (nominal values)

Item	Density	Moisture Content	Binder Content	Breakage Strength	
	%	%	%	Ν	
	ISO 3374	ISO 3344	ISO 1887	ISO 3342	
EMC100	±7.5	≤0.20	14±1	≥50	
EMC120	±7.5	≤0.20	12±1	≥60	
EMC150	±7.5	≤0.20	8±1	≥70	
EMC180	±7.5	≤0.20	5±1	≥80	
EMC225	±7.5	≤0.20	4.7±1	≥90	
EMC300	±7.5	≤0.20	4.5±1	≥110	
EMC380	±7.5	≤0.20	4±1	≥120	
EMC450	±7.5	≤0.20	3.5±1	≥130	
EMC600	±7.5	≤0.20	3.2±1	≥180	
EMC900	±7.5	≤0.20	3.0±1	≥260	

PRODUCT AVAILABILITY (standard ref.)

- o All range of widths (between 5 and 330 cm) and weights are available.
- Most combinations of weights and widths can be supplied (may be subject to minimum order quantities).
- Trimmed edges (zero, one or two)

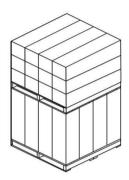
PRODUCT PACKAGING

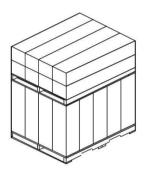
Each Powder Chopped Strand Mat is wound onto a paper tube which has an inside diameter of 76mm. The roll outside diameter is approximately 275mm. Each roll is wrapped up in plastic film and then packed in a cardboard box. The rolls are stacked horizontally or vertically onto pallets. All pallets are stretch wrapped and strapped to maintain stability during transport.

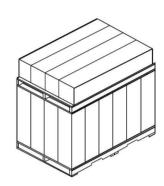
Standard info ref.

Density	1040		1250		1860	
(g/m2)	Length (m)	Weight (kgs)	Length (m)	Weight (kgs)	Length (m)	Weight (kgs)
100	200	20.8	200	25	200	37.2
225	128.2	30	128.2	36	128.2	53.6
300	96.1	30	96.1	36	96.1	53.6
450	64.1	30	64.1	36	64.1	53.6
600	48	30	48	36	48	53.6

Package Drawing







PRODUCT STORAGE

Unless otherwise specified, powder chopped strand mats should be stored in a cool, dry, water-proof area. It is recommended that the room temperature and humidity be always maintained at 15cto 35c and 35% to 65% respectively.



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